Internal Application No PCT/1T2004/000661

A. CLASSII IPC 7	B65H16/06 B65H67/02		
	UPC) as to both potional algoriticati	ion and IPC	
According to B. FIELDS	International Patent Classification (IPC) or to both national classification	DITATIO IFO	
Minimum do	cumentation searched (classification system followed by classification	n symbols)	
IPC 7	В65Н		
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Documentat	ion searched other than minimum documentation to the extent that su	ch documents are included in the fields sea	arched
•			
Electronic da	ata base consulted during the international search (name of data base	e and, where practical, search terms used)	•
EPO-In	ternal, PAJ		
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relev	vant passages	Relevant to claim No.
v ·	WO 00/56644 A (FABIO PERINI S.P.A	.•	1,2,11,
Υ .	BIAGIOTTI, GUGLIELMO)	•	41
	28 September 2000 (2000-09-28)	figures	
	page 3, line 1 - page 5, line 9; 1,2	rigures	·
v	PATENT ABSTRACTS OF JAPAN		1,2,11,
Y	vol. 1995, no. 09,		41
	31 October 1995 (1995-10-31)		
	& JP 07 157155 A (HYMEX:KK), 20 June 1995 (1995-06-20)		
	abstract		
_	EP 1 136 406 A (PAPER CONVERTING	MACHINE	1
Α	COMPANY) 26 September 2001 (2001-	·09-26)	
	paragraph [0001] - paragraph [000 figure 1	08];	
	rigure i		
	-	·/	
X Furti	ner documents are listed in the continuation of box C.	X Patent family members are listed i	n annex.
· '		"T" later document published after the inte or priority date and not in conflict with	rnational filing date the application but
consid	ent defining the general state of the art which is not lered to be of particular relevance	cited to understand the principle or the invention	eory underlying the
"E" earlier o		"X" document of particular relevance; the c cannot be considered novel or cannot	be considered to
which	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another	involve an inventive step when the do "Y" document of particular relevance; the o	laimed invention
"O" docum	n or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or	cannot be considered to involve an in document is combined with one or mo ments, such combination being obvio	ore other such docu-
"P" docume	means ent published prior to the international filing date but	in the art.  "&" document member of the same patent	•
	nan the priority date claimed actual completion of the international search	Date of mailing of the international sea	·
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3	1 March 2005	18 05. 20	
Name and r	nailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer	
	European Patent Onice, r.b. 3515 r atentiaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Fachin E	
	Fax: (+31-70) 340-3016	Fachin, F	

Internation i Application No PCT/112004/000661

ategory °		(MARTIN MERRILL D) (1966-10-04) 7 - column 1, line 63;	Relevant to claim No.
	US 3 276 711 A 4 October 1966 column 1, line figures 1-5,16	(MARTIN MERRILL D) (1966-10-04) 7 - column 1, line 63;	1
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Box II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2. Claims Nos.: because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found multiple inventions in this international application, as follows:
see additional sheet
As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:  1-26, 41
Remark on Protest  The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.

### FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-26,41

Plant for the production of logs of web material comprising a plurality of carriages which transfer the reels from a loading station to an unwinder, sustain the reels during unwinding and convey the mandrels back to a recovery area.

2. claims: 27-40

Carriage for supporting reels of web material wound on mandrels comprising a rolling track of said mandrels and a device for locking said mandrels in a position along the rolling track.

Internation Application No	
PCT/IT2004/000661	

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
WO 0056644	A .	28-09-2000	AT AU BR CA DE DE EP ES WO JP US	252509 7 4142000 7 0009204 7 2367952 7 60006083 1 60006083 7 1163177 7 2207500 9056644 7	A1 28-09-2000 D1 27-11-2003 T2 15-07-2004 A1 19-12-2001 T3 01-06-2004 A1 28-09-2000 T 26-11-2002
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